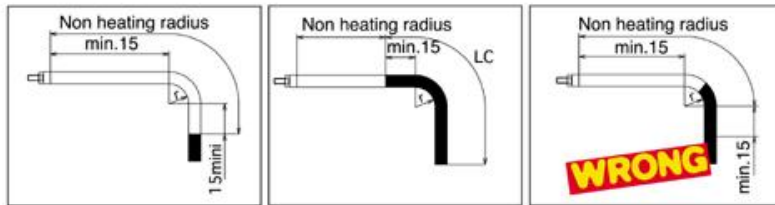


# FORMING EXAMPLES

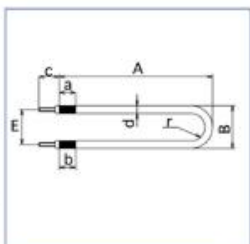
## • MINIMUM BENDING RADIUS



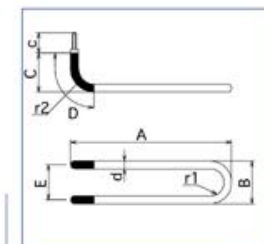
Minimum bending diameter depending upon the grade

Usual sheath Ø	6.5	8.5	10	13.5/16
Copper	8.5	9	12	22.5
Stainless steel	7.5	9	11	20
Incoloy	11	17.5	18.5	30
Inconel		20		40

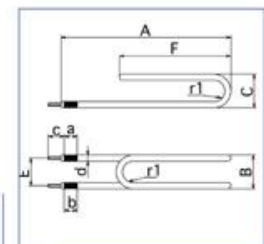
The heating part cannot in any circumstance start in the bending radius. Its starting point must always be located at least 15 mm before or after the bend.



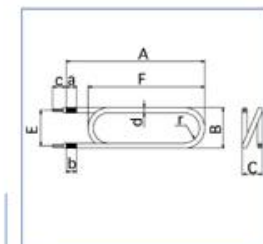
• Ref. 11-1-00-00 A



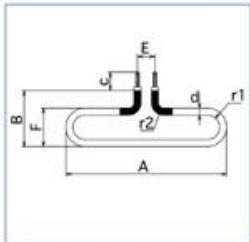
• Ref. 11-1-00-11 A



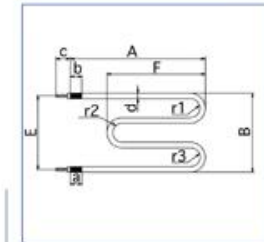
• Ref. 13-2-00-00 A



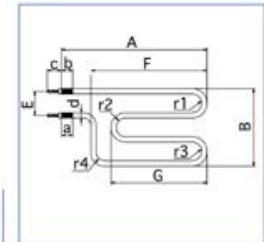
• Ref. 13-2-00-00 B



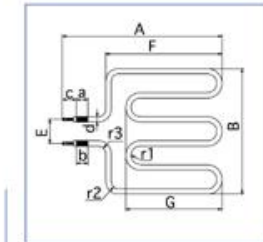
• Ref. 12-1-11-00 A



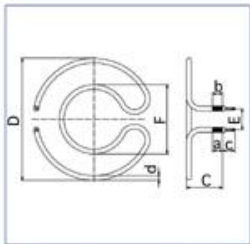
• Ref. 13-1-00-00 A



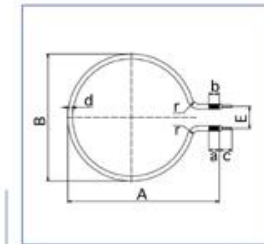
• Ref. 13-1-20-00 A



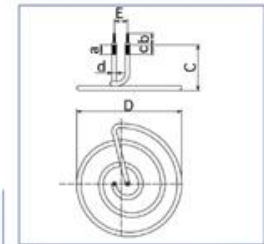
• Ref. 15-1-22-00 A



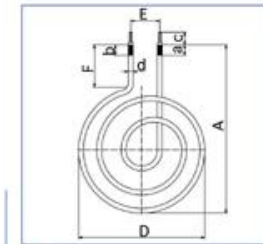
• Ref. 31-1-00-11 A



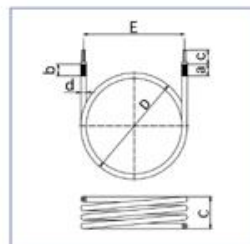
• Ref. 31-1-11-00 A



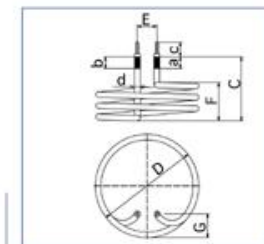
• Ref. 56-1-10-11 A



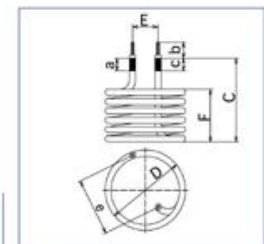
• Ref. 56-1-10-00 A



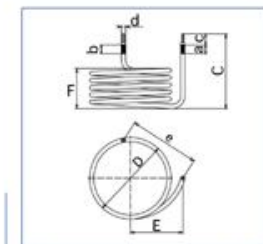
• Ref. 44-4-00-00 A



• Ref. 43-3-11-11 A



• Ref. 46-6-01-11 A



• Ref. 45-5-01-11 B